

Work Order ID 105156

105156

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July-23-13 3:14:16 PM

Item ID: D212-725-1-225

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Seal Retainer

Start Date: 7/23/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/24/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4258

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: AB

Prog Rev: AB

2-Deburr if necessary

0.00

4

0

Jm13-07-25

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

4

0

Jm13-07-25

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Item ID: D212-725-1-225

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Seal Retainer

Start Date: 7/23/13

Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/24/13

Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

27
13.7.25

4

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

439

13/7/25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-07-26

MLJ 13-07-26

Picklist Print

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Work Order ID: 105156

Parent Item: D212-725-1-225

Parent Item Name: Seal Retainer

Start Date: 7/23/13

Required Date: 7/24/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 10.07.22 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S25GA 304/316 020 Street		Purchased	No			100	sf	0.0000	0.31	<u>1.3052632</u> 1.5 S.R.			Jm 307.25

→ Use whatever is closest!

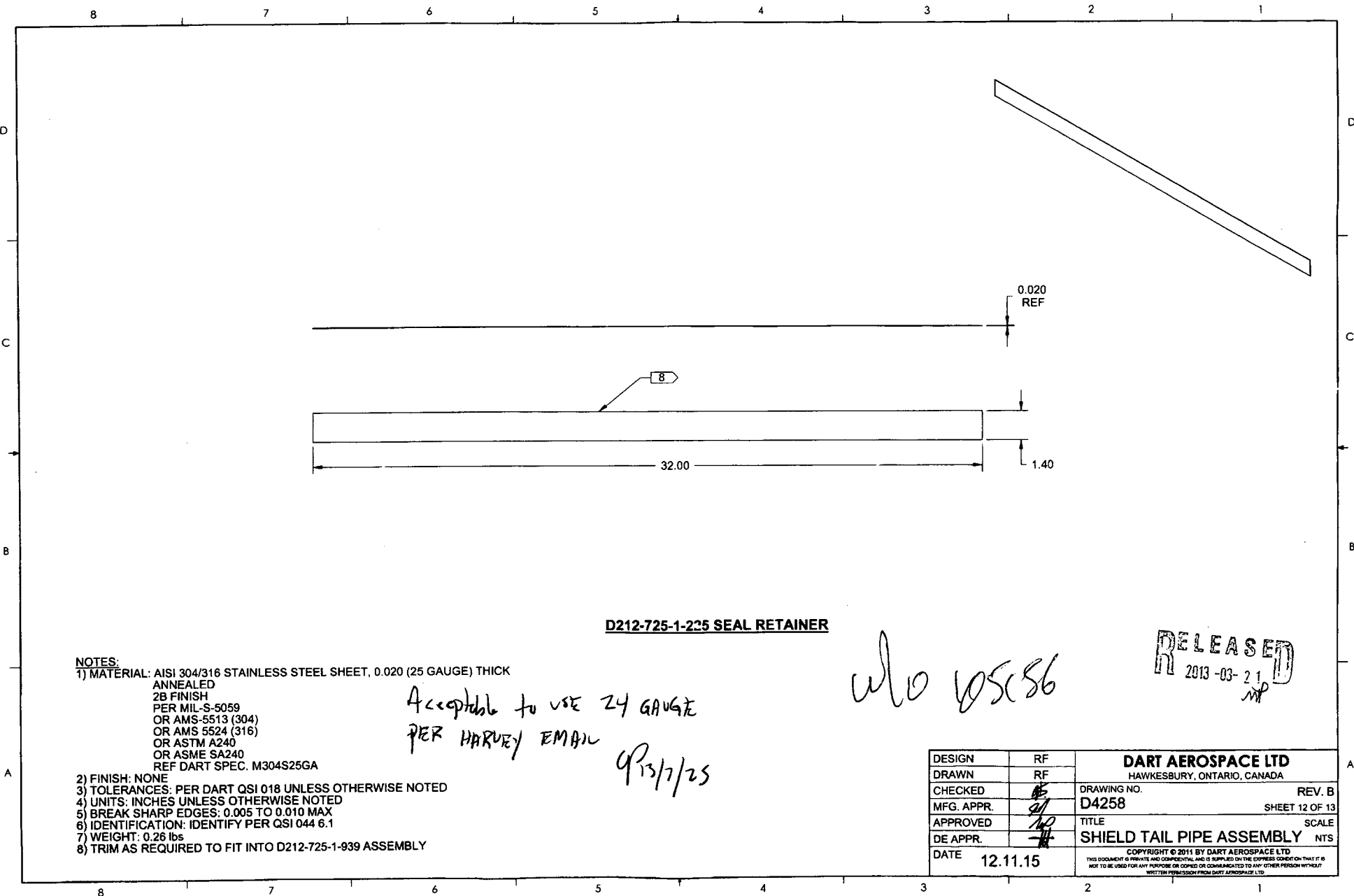
m304524GA

Acceptable

9/13/12

→ 125552

125552



D212-725-1-225 SEAL RETAINER

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.020 (25 GAUGE) THICK
 ANNEALED
 2B FINISH
 PER MIL-S-5059
 OR AMS-5513 (304)
 OR AMS 5524 (316)
 OR ASTM A240
 OR ASME SA240
 REF DART SPEC. M304S25GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.26 lbs
- 8) TRIM AS REQUIRED TO FIT INTO D212-725-1-939 ASSEMBLY

*Acceptable to use 24 GAUGE
 PER HARVEY EMAIL
 9/13/12*

who 105086

RELEASED
 2013-03-21
MP

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D4258	SHEET 12 OF 13
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	SHIELD TAIL PIPE ASSEMBLY	NTS
DATE	12.11.15	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Linda Lacelle

From: Harvey Siemens
Sent: July-24-13 4:40 PM
To: Mark Miele; Brad Jones
Cc: Linda Lacelle
Subject: RE: PO's 13-003564 and 13-003565

Mark/Linda

The material is called out as 0.020 (the 25 gauge is a reference). If you have material that measures 0.020 thick you can use it. If we had to substitute one for the other then go with the 24 gauge. Its slightly thicker but it wont bother anything.

Regards,

Harvey

From: Mark Miele [<mailto:MMiele@eaglecopters.com>]
Sent: July-24-13 10:03 AM
To: Brad Jones; Harvey Siemens
Cc: Linda Lacelle
Subject: FW: PO's 13-003564 and 13-003565

Brad or Harvey,

Can you answer this?

Regards,

Mark Miele,
Purchasing

Eagle Copters Maintenance
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9
Ph: 403-250-7370 Toll Free: 800-564-6469
Fax: 403-250-7110

From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: Wednesday, July 24, 2013 9:30 AM
To: Mark Miele
Subject: RE: PO's 13-003564 and 13-003565

Hi Mark,
D212-725-1-225 calls out for 25ga SS, we only have 24 or 26, is one or the other ok?

From: Mark Miele [<mailto:MMiele@eaglecopters.com>]
Sent: July-23-13 12:08 PM
To: Linda Pilon; Linda Lacelle
Subject: PO's 13-003564 and 13-003565

Hi Linda,

Attached is PO 13-003564 and 13-003565

13-003564 is from normal stock (rush)
13-003565 is for eagle single
(I'm wasn't sure if I should separate the two, so I did).

Please confirm both orders (price and eta)

Regards,

Mark Miele,
Purchasing

Eagle Copters Maintenance
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9
Ph: 403-250-7370 Toll Free: 800-564-6469
Fax: 403-250-7110

